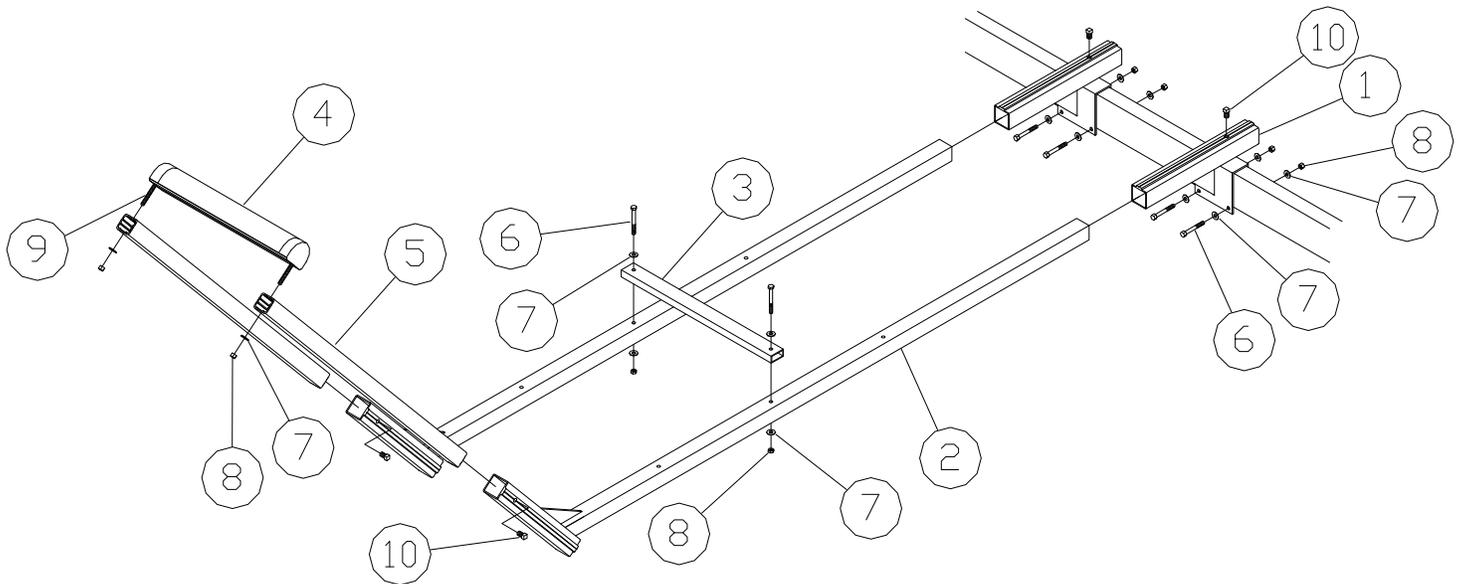


110C BOW STOP BRACKET ASSEMBLY

Thank you for purchasing our product!

Please read and follow these instructions step by step

Step 1. Bolt the bow stop bed brackets to the front bed tube of the lift as shown with 3/8" X 3 1/2" bolts, washers, and nuts (**Ref. # 6, 7, & 8**). Leave the bolts loose at this time. Slide a bow stop extension arm (**Ref. # 2**) into each pocket as shown and temporarily hold in place with a 3/4" X 1" set screw (**Ref. # 10**). Slide a bow stop bumper arm (**Ref. # 5**) into each pocket on the extension arms (**Ref. # 2**), making the holes in the tubes are up and facing the bed of the lift. Temporarily hold them in place with a 3/4" X 1" set screw (**Ref. # 10**). Bolt the bumper assembly (**Ref. # 4**) to the bow stop bumper arms (**Ref. # 5**) by sliding two 3/8" X 2 1/2" carriage bolts (**Ref. # 9**) into the access hole in the bumper assembly, place the bolts through the holes in the bumper arms and secure with 3/8" washers and nuts (**Ref. # 7 & 8**). The bow stop will now be ready to be adjusted to the final position by loosening the set screws and adjusting the extension arms in or out and adjusting the bumper arms up or down. When the bow stop is in the correct position install the bow stop support tube (**Ref. # 3**) by bolting it to the holes in the bow stop extension arms that are closest to the bed of the lift (the set of holes you use will vary depending how far the arms are slid into the bed brackets) with 3/8" X 3 1/2" bolts, washers, and nuts (**Ref. # 6, 7, & 8**). Tighten all bolts at this time.



110C BOW STOP BRACKET ASSEMBLY

REF #	PART #	DESCRIPTION	QTY
1	62R	BOW STOP BED BRACKET	2
2	73R	BOW STOP EXTENSION ARM	2
3	60658	BOW STOP SUPPORT TUBE	1
4	60657	BOW STOP BUMPER ASSEMBLY	1
5	60655	BOW STOP BUMPER ARM	2
6	5085	3/8" X 3 1/2" BOLT	6
7	5070	3/8" WASHER	14
8	5056	3/8" NUT	8
9	5195	3/8 X 2 1/2" CARRIAGE BOLT	2
10	5170	1/2" X 3/4" SET SCREW	4

Porta-Dock, Inc.