

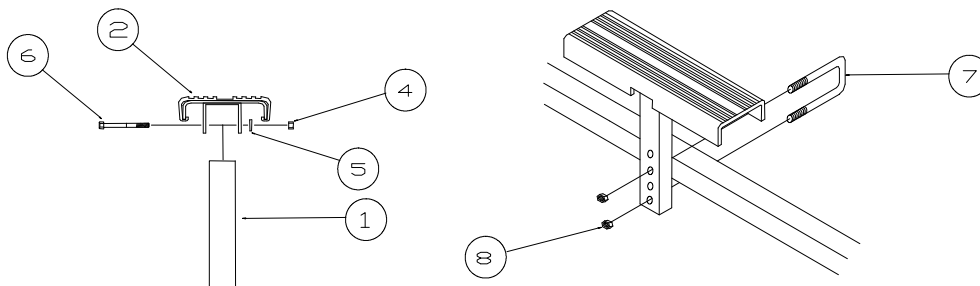
PORTA-DOCK, INC.
K88 EVB BUNK KIT 1284/12113
K89 FLB BUNK KIT 1284/12113

Thank you for purchasing our product!
Please read these instructions and follow them step by step. *

EVB Bunk System

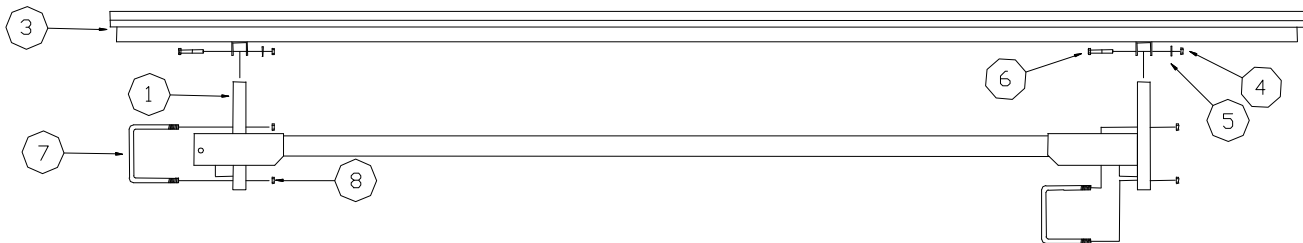
Find the four bunk upright tubes (1 7/16" x 1 15/16' x 12" with multiple holes) (**REF. # 1**) and the four bunk pad assemblies (**REF. # 2**). Bolt the end of the bunk upright tube to the inside channel of the bunk pad with a 3/8" x 2 1/2" bolts, washers and nylock nuts. (**REF. # 6, 5, & 4**) Slide a 3" square U-bolt (**REF. # 7**) over the top bed cross tube. Place the holes of the bunk upright tube into the U-bolt and secure with 7/16" flange nuts (**REF. # 8**)

NOTE: When bolting your bunk assembly to the bed, have it turned so that the bunk will tip toward the center of the bed.



FLB Bunk System

Install the bunk upright tubes (**REF. # 1**) into the channels of the 106" FLB bunks (**REF. # 3**) with 3/8" x 2 1/2" bolts, washers and nylock nuts. (**REF. # 6, 5, & 4**). Set the bunk assembly over the bed of the lift. Slide a 3" square U-bolt (**REF. # 7**) over the top bed cross tubes and into the holes of the bunk upright tubes and secure with 7/16" flange nuts (**REF. # 8**) set to desired width and tighten nuts.



PARTS LIST
K88 EVB BUNK KIT 1284/12113
K89 FLB BUNK KIT 1284/12113

REF.NO.	PART NO.	DESCRIPTION	K88 EVB	K89 FLB
1	41301	BUNK UPRIGHT TUBE	4	4
2	32B	BUNK ASSEMBLY 12"	4	-
3	24D	BUNK 106"	-	2
4	5038	NUT NYLOCK 3/8"	4	4
5	5070	WASHER 3/8"	4	4
6	5083	BOLT 3/8" X 2 1/2"	4	4
7	5048	U-BOLT SQ 7/16" X 3" X 4"	4	4
8	5158	FLANGE NUT 7/16"	8	8